

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Production	RESULT AREA	P	Q	DEF :- A		C	D	S	M

CELL :- A319 **CELL NAME:-** Tensioner **MACHINE / STAGE :-** Press **OPERATION :-** Plug pressing

KAIZEN THEME : To avoid tapping missing job pass through assembly process.

IDEA :- To make provision (Poka yoke) in process.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Sensor will be provided at plug pressing stage of tensioner body in assembly process.

PROBLEM / PRESENT STATUS :- A319 body tapping missing not arrested in assembly process.

BENCHMARK	3
TARGET	0
KAIZEN START	15.06.2014
KAIZEN FINISH	25.06.2014

BEFORE

TEAM MEMBERS :- Yuvraj Desai
Samadhan Bankar



BEFORE



AFTER

BENEFITS :-
1. May happen customer complaint eliminated.

WHY - WHY ANALYSIS :-
Why1: Tapping missing in tensioner body is not arrested in assembly process.
Why 2: Tapping missing checking is visual in assembly process
Why 3: No provision for arrest tapping missing in process.
Why4: No pokayoke is in process for arresting in process.

BENEFITS :-
1. May happen customer complaint eliminated.

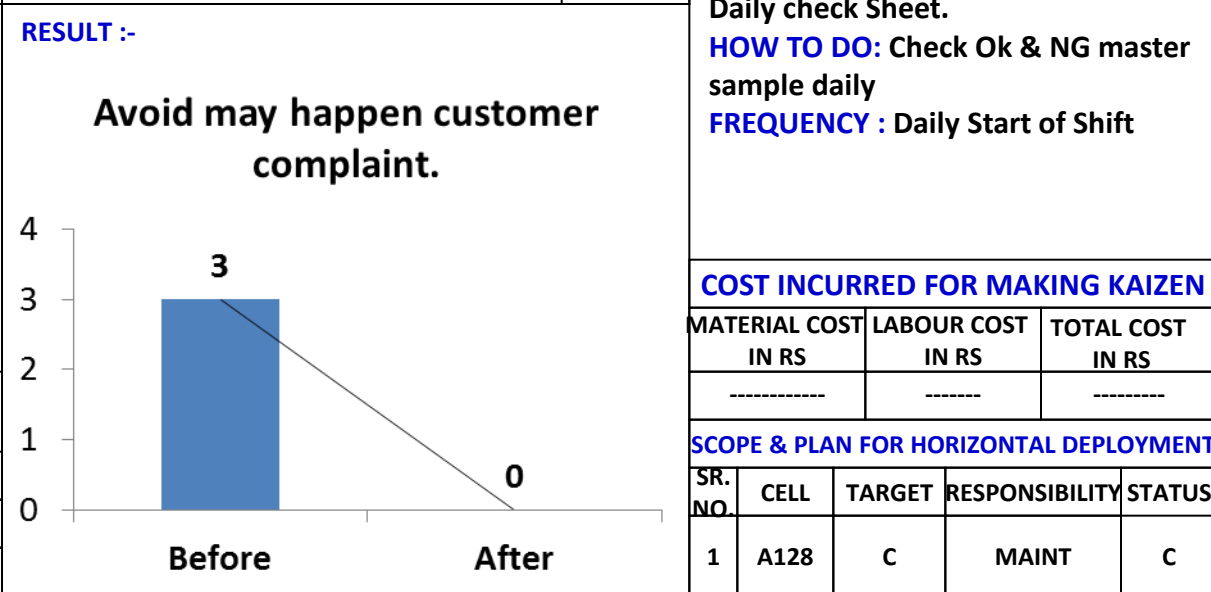
ROOT CAUSE :- No pokayoke is in process for arresting in process.

KAIZEN SUSTENANCE
WHAT TO DO: Add Checkpoint in Daily check Sheet.
HOW TO DO: Check Ok & NG master sample daily
FREQUENCY : Daily Start of Shift

REGISTRATION NO. & DATE:- 15.06.2014

REGISTERED BY :-

MANAGER'S SIGN :- Anil Shende



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	A128	C	MAINT	C